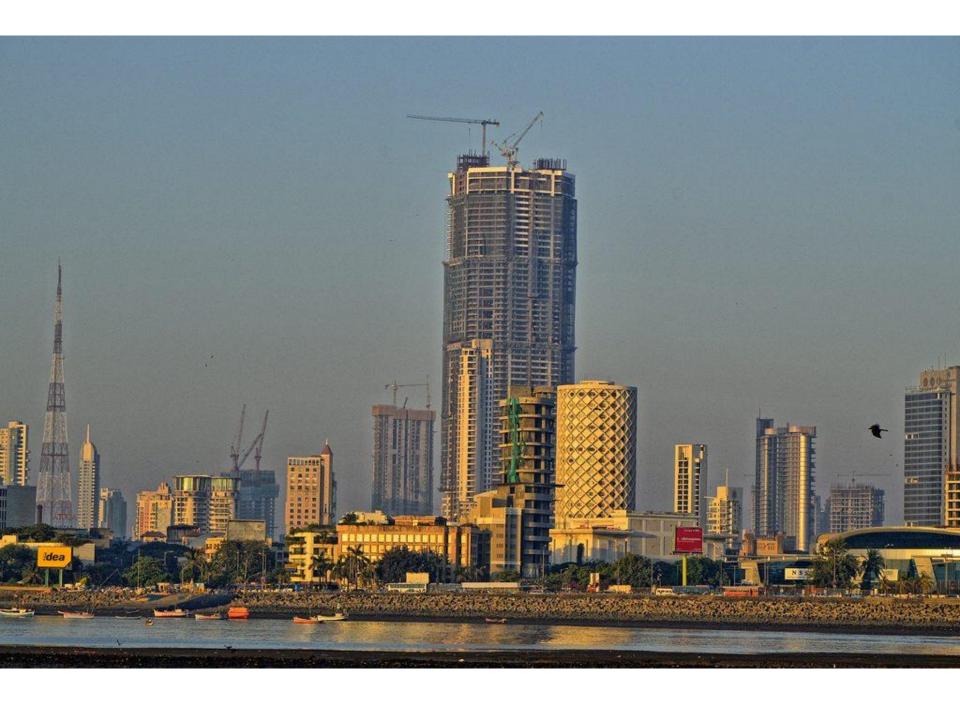
PALAIS ROYALE

A TREND SETTER

DECEMBER 2010, SRI LANKA



APPROACH TO SUSTAINABLE USE OF CONCRETE

- Use high strength concrete to minimize amount of material consumed
- Use appropriate technology to minimize the binder content of concrete (e.g. particle packing and very fine materials)
- Use additions to the utmost to minimize the clinker content
- Use least possible water during construction for
 - Mixing
 - Curing

INITIAL OBJECTIVES IN PLANNING OF PALAIS ROYALE

300 m tall residential building.

Tallest LEED Platinum rated green residential building in the world.

100% on-site sewage treatment, stopping 30 mill. gallons of waste per year.

Most waste used as manure, remaining recycled.

Use of high grade construction materials to minimize consumptions and reduce energy consumptions in construction

Green public spaces at all levels as well as green areas for individual apartments

Utilize such ventilation and power utilization techniques that reduce the power consumption throughout the life of the building

Harnessing solar energy through BIPV cells and wind energy to provide power to all public areas in building



IMPORTANT PLANNING FEATURES

LANDSCAPED TERRACES/ BALCONIES AT APARTMENT LEVELS – GREEN ENVIRONMENT

TRANSFER GIRDER LEVEL – TO ACCOMMODATE DIFFERENT USES IN THE SAME BUILDING.

LARGE SPAN FLOORS AND WIDE COLUMN FREE SPACES AT LOWER LEVELS – MULTIPURPOSE USAGE

HEAVY LANDSCAPING LOADS AT GROUND & AMENITY LEVELS

ALL OPEN TO SKY TERRACES ARE LANDSCAPED – INSULATION LEADING TO LESS ENERGY CONSUMPTION FOR CONTROLLED CLIMATE WITHIN

IMPORTANT ARCHITECTURAL FEATURES

THE BRAHMSTHAN AND THE ATRIUM – 220 MTS. HIGH – COLUMN FREE SPACE AT CENTER OF BLDG CREATING NATURAL VENTILATION CURRENTS

THE MOAT – LIGHT & VENTILATION TO BASEMENT, REDUCING DEPENDENCE ON MECHANICAL VENTILATION

SKYLIGHT – COVERS THE ATRIUM SPANNING 35MTS, NATURAL LIGHT IN DAY TIME

ROOF CAP – HOUSES SOLAR & WIND ENERGY EQUIPMENTS

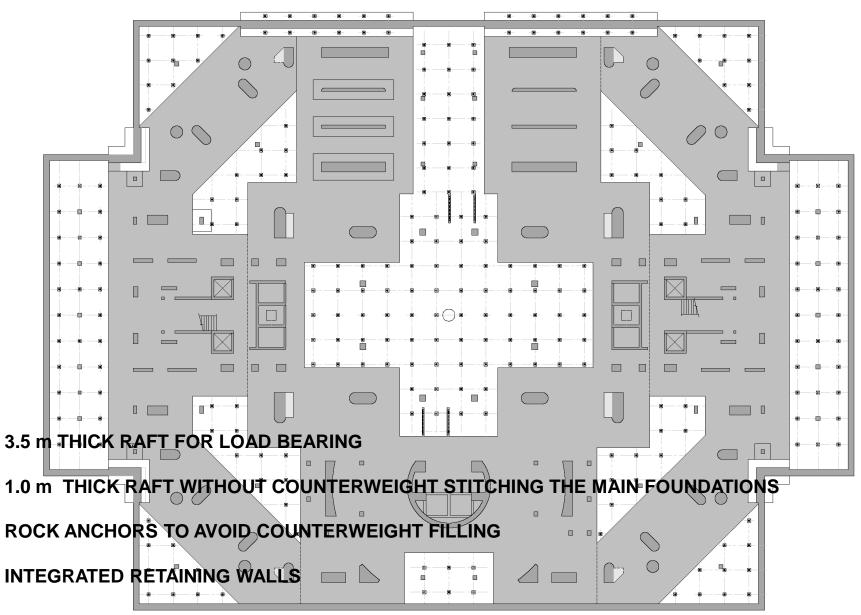
AMENITIES – SWIMMING POOL, MINI GOLF COURSE, , TENNIS COURT, MINI CRICKET GROUND, HEALTH CLUB, SQAUSH COURT, BASKETBALL,.....

| TERRACE + 300 M | — ——————————————————————————————————— | |
|-------------------|--|--|
| PENTHOUSES | REFUGE | |
| | | |
| VILLAS / MANSIONS | REFUGE | |
| | REFUGE | |
| APARTMENTS | | |
| MANORS | REFUGE | |
| APARTMENTS | | |
| AMENITIES | TRANSFER LEVEL +78 M LEVEL | |
| | | |
| PARKING | | |
| GROUND | | |
| | | |

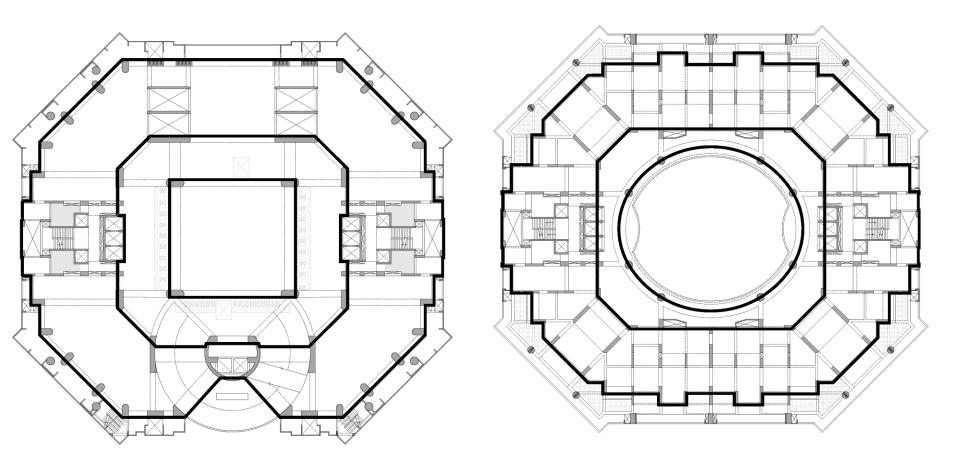
1 2

STRUCTURAL SCHEME FOR PALAIS ROYALE

FOUNDATION PLAN



RING STRUCTURE

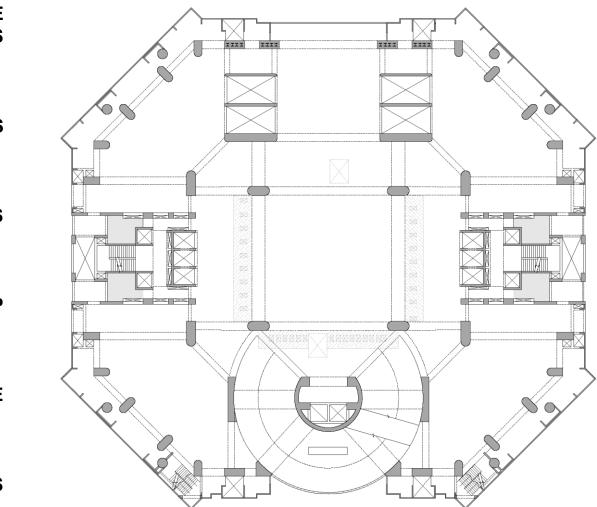


THREE CLOSED RINGS CONCEPTUALIZED TO FORM A UNIFORM LOAD BEARING SYSTEM

SYMMETRY ADDS TO STABILITY

STIFFNESS CENTRE MOVED AWAY FROM CENTRE

PODIUM LEVELS



LARGE COLUMN FREE SPACES

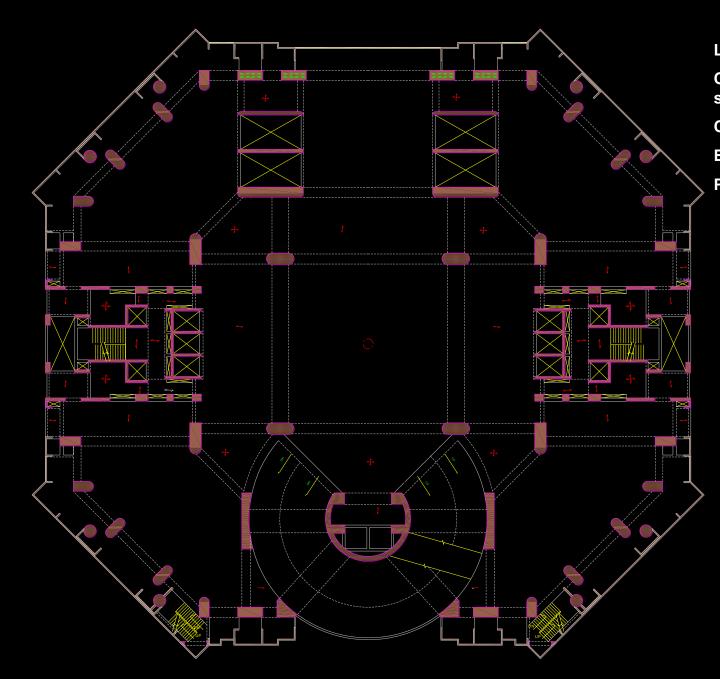
BRAHMASTHAN SLABS

QUADRANT SLABS



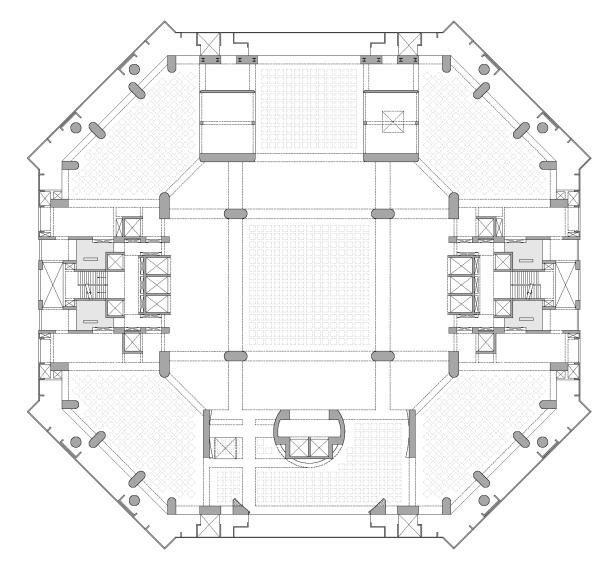
CORE

FIRE STAIRS



Large span slabs Continuation of three ring scheme Car lifts and spiral ramp Brahmasthan slab 24 m span Post Tensioned beams

AMENITY LEVEL



LARGE COLUMN FREE SPACES

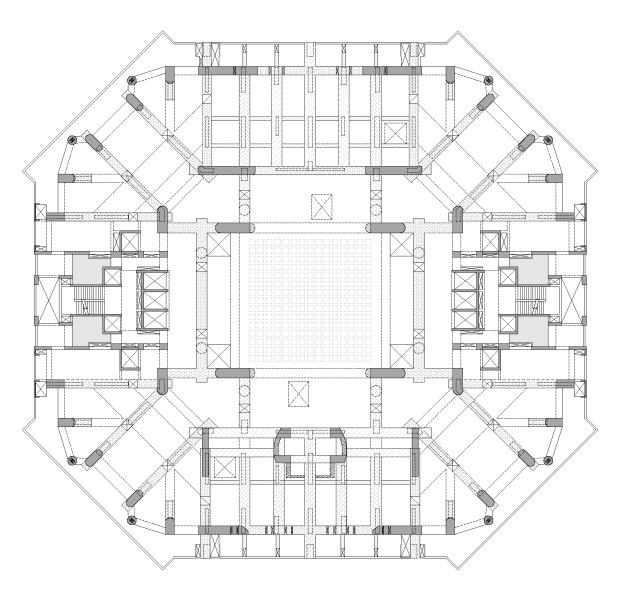
BRAHMASTHAN SLAB

QUADRANT SLABS

HEAVY LOADS POOL PLAYGROUNDS SOIL FILL FOR LANDSCAPE AUDITORIUM

AMENITY 2 DESIGNED FOR SUPPORTING GIRDER BOTTOM CHORD CONSTRUCTION LOADS

GIRDER LEVEL



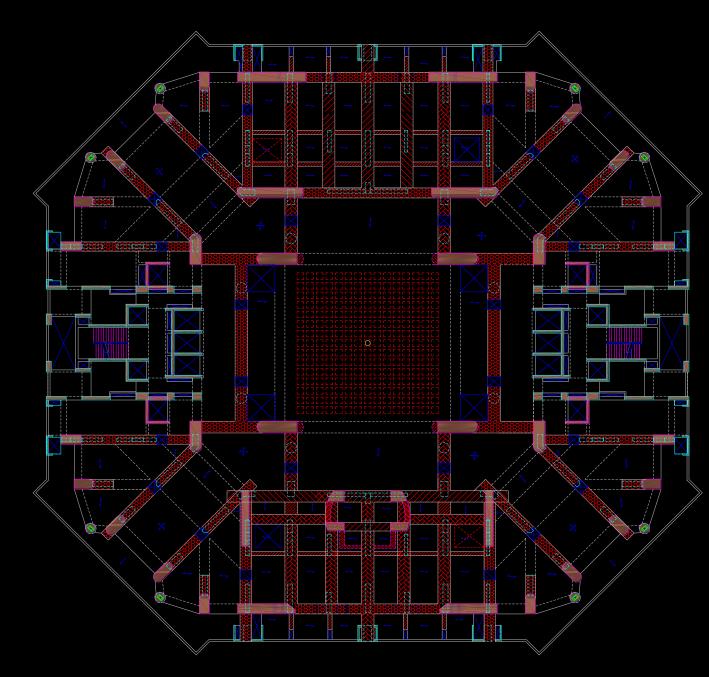
NOMINALLY POST TENSIONED RCC TRANSFER GIRDERS

VERTICAL POST TENSIONING FOR MONOLITHIC BEHAVIOUR

BRAHMASTHAN SLAB AS TENNIS COURT

WATER TANKS

EXTREME ENGINEERING DETAILING AND EXECUTION



Transfer Girders 9 m deep RCC

Vertical Post Tensioning

Openings in girders for services

Three tie levels within girder depths

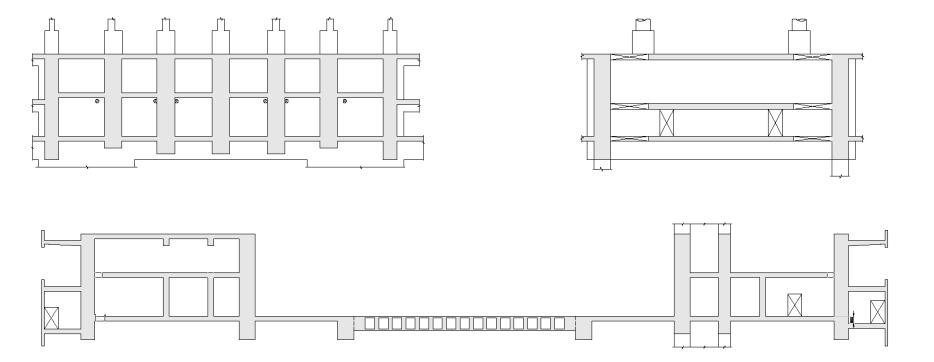
Water tanks at lower tie level

Tennis Court at Girder Bottom Level

M:60 SCC concrete for girders

Tie beams and diaphragm slabs to achieve integral action

GIRDER SECTIONS



APARTMENT LEVEL PLAN

Concentric Rings of columns

Mass positioned away from centre

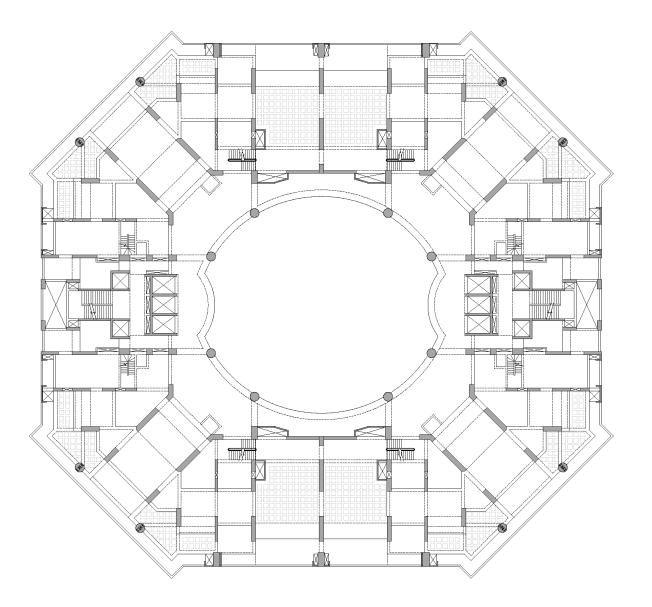
Symmetrical Plan

Large cantilevers

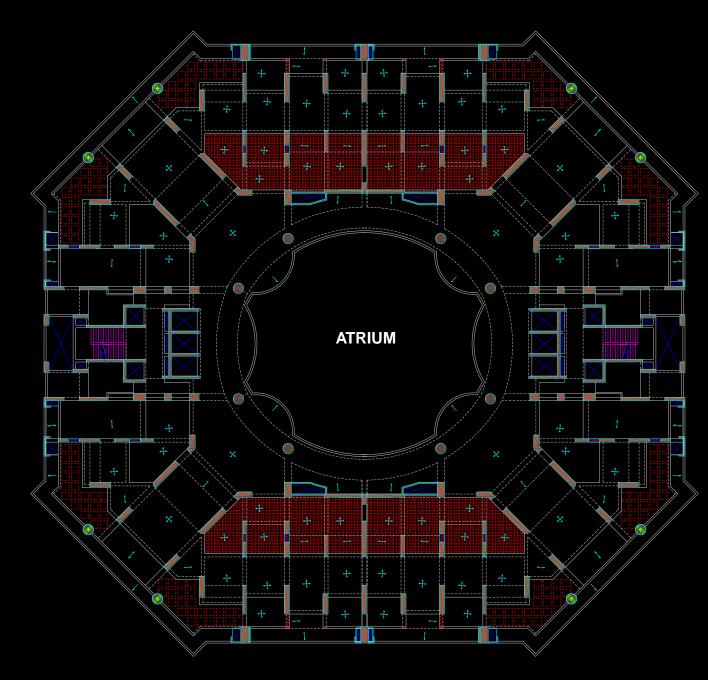
Void slab Perfect column beam frames

High headroom facilitated deeper beams

Stiffness distributed evenly in columns and walls



Floor sinking



Column – Beam Frame Scheme

Three concentric rings of columns

Octagonal Plan

Symmetry about each axis

Central Atrium – 225 m high

MANOR ENTRANCE LEVEL

Concentric Rings of columns

Mass positioned away from centre

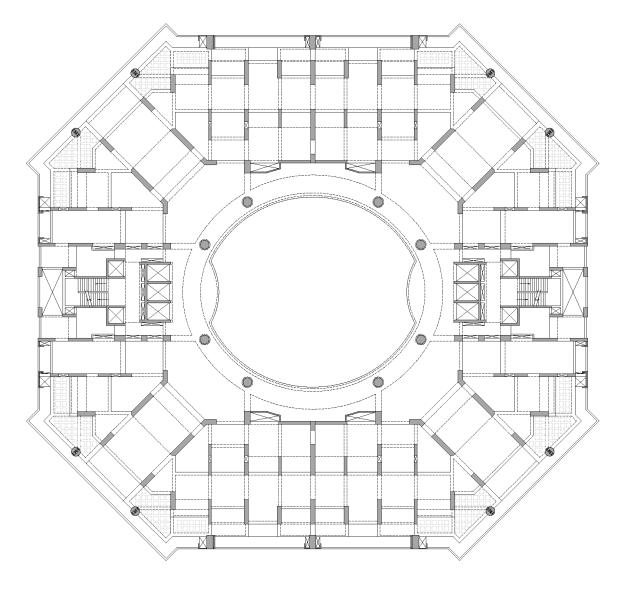
Symmetrical Plan

Large cantilevers

Void slab Perfect column beam frames

High headroom facilitated deeper beams

Stiffness distributed evenly in columns and walls



Floor sinking

MANOR UPPER LEVEL

Concentric Rings of columns

Mass positioned away from centre

Symmetrical Plan

Large cantilevers

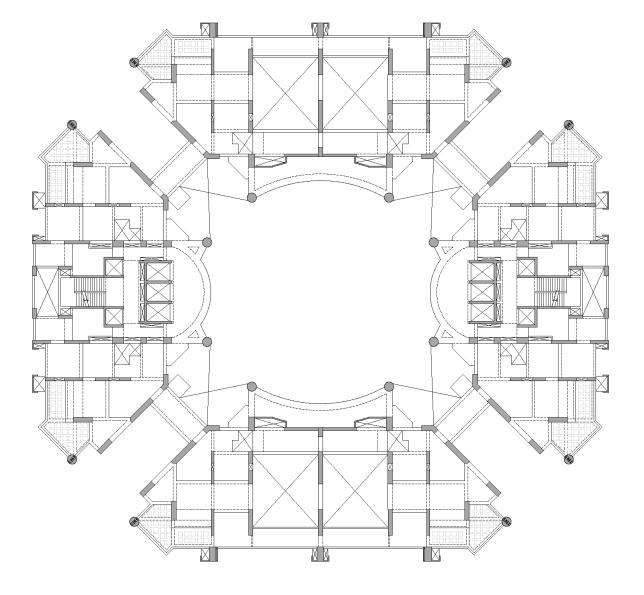
Void slab

Perfect column beam frames

High headroom facilitated deeper beams

Stiffness distributed evenly in columns and walls

Floor sinking



STRUCTURAL PARAMETERS FOR PALAIS ROYALE

OPTIMIZATION OF CONCRETE QUANTITIES

- **1.** To reduce the structural member sizes
 - a. Slab thicknesses
 - b. Beam sizes
 - c. Column Sizes
 - d. Foundation size
- 2. Leading to lesser concrete and reinforcement consumption
- 3. Leading to lesser formwork material
- 4. Leading to lesser power and water consumption for manufacture of concrete, reinforcement and formwork material
- 5. Leading to lesser construction time thereby requiring reduced power and water for construction establishment

DETERMINATION OF ACCURATE LOAD PARAMETERS FOR OPTIMIZED STRUCTURAL DESIGN

- 1. Extensive reference to international guidelines:
 - (a) CTBUH guidelines for seismic design of tall buildings (2008)

(b) Los Angeles Tall Buildings Structural Design Council guidelines for tall buildings (2008)

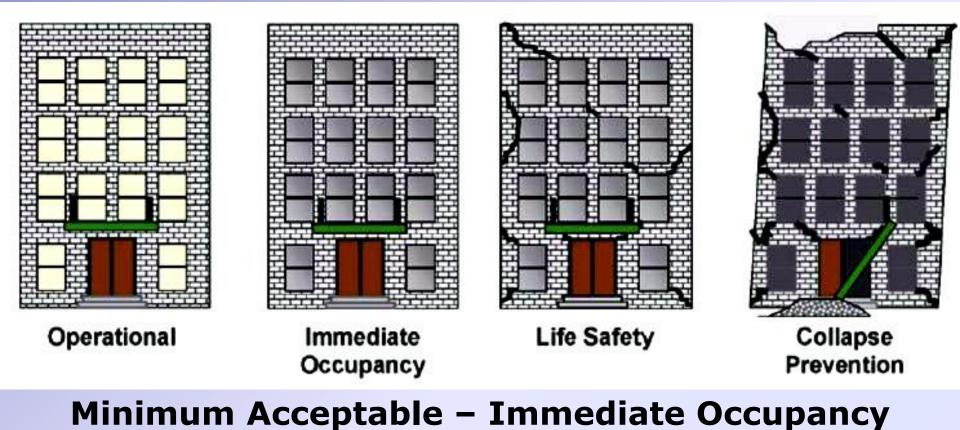
(c) Pacific Earthquake Engineering Research Centre – seismic performance objectives for tall buildings (2008)

- 2. Generation of site specific response spectra and time-histories (undertaken for the first time for a civil application in India).
- 3. Palais Royale being treated as a Special Structure as defined by IS-1893 (2002).
- 4. Minimum design base shear scaled to 1 % of the seismic weight.
- 5. Intrinsic damping for seismic & wind design = 1%
- 6. Structural elements modeled using cracked section properties.
- 7. Importance factor of 1.5 used.
- 8. Seismic deflections under DBE controlled to H/750.
- 9. Wind accelerations under 10 year return period wind pegged at 10 milli-g

SALIENT ASPECTS OF SEISMIC AND WIND DESIGN

- 1. Extensive reference to international guidelines:
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TARGET PERFORMANCE STANDARD



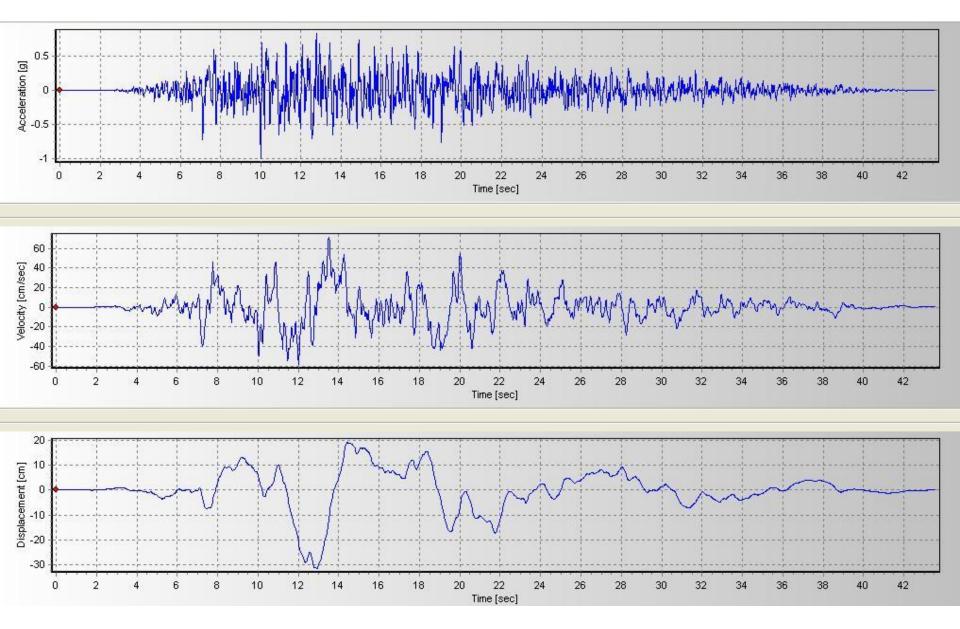
BRIEF FOR PERFORMANCE BASED DESIGN







SITE SPECIFIC TIME HISTORY



DESIGN CONCEPTS

- FOUNDATION COMBINED FOOTINGS FORMING A RING RAFT
- BASEMENT -

•WATERTIGHT STITCHED RAFT ANCHORED TO GROUND WITH PRESTRESSED ROCK ANCHORS TO MINIMIZE THE FILLING MATERIAL

•RCC PROPPED RETAINING WALLS

- COLUMNS M:80 SELF COMPACTING CONCRETE
- POST-TENSIONING BEAMS BELOW GIRDER LEVELS
- GIRDERS
 - STRUT TIE / DEEP BEAM MODEL

ALL STRUCTURAL SYSTEMS INTENDED TO LIMIT USE OF CONSTRUCTION MATERIALS

DESIGN CONCEPTS

BRAHMSTHAN – VOIDED SLABS

PODIUM – POST – TENSIONED FLAT SLABS

• AMENITY LEVELS – POST- TENSIONED VOIDED SLABS

GIRDER PERFORMANCE ENHANCEMENT

- HORIZONTAL POST-TENSIONING BOTTOM CHORD
- PROFILED POST-TESIONING WEB
- VERTICAL POST-TENSIONING GIRDER LAYERS
- POST-TENSIONED BEAMS BELOW GIRDER LEVELS

ALL STRUCTURAL SYSTEMS INTENDED TO LIMIT USE OF CONSTRUCTION MATERIALS

MATERIALS OF CONSTRUCTION

CONCRETE

| M:15 | FOR LEVELING PCC |
|-------------|--------------------------------|
| M:40 | COLUMNS, FLOOR SLABS AND BEAMS |
| M:50 & M:60 | COLUMNS, BEAMS, PT FLAT SLAB |
| M:80 | COLUMNS,WALLS |

REINFORCEMENT

| Fe 500 and | REINFORCING STEEL WITH |
|------------|--|
| Fe 500 D | ANTI-CORROSION & DUCTILE PROPERTIES |

STRUCTURAL STEEL

| Fe 250 | |
|--------|--|
| Fe 350 | |

BEAMS COLUMNS, BEAMS

USE OF HIGH GRADE MATERIAL PLANNED TO CONSUME LEAST POSSIBLE MATERIAL

STRUCTURAL PERFORMANCE REVIEW

STRUCTURAL PERFORMANCE COMPARISION

| PARTICULARS | DEFN | HEIGHT/DEF | TIME PERIOD | ACCN | REMARKS |
|--------------|------|------------|----------------|--------------------|------------------------|
| | mm | ratio | sec | m/sec ² | |
| STATIC | 374 | 775 | 9.893 | 8.82 | LIFE SAFETY |
| ZONE III | 160 | 1811 | 10.06 | 6.5 | IMMEDIATE OCCUPANCY |
| ZONE IV | 241 | 1205 | 10.06 | 9.75 | IMMEDIATE OCCUPANCY |
| SITE SPECTRA | 113 | 2565 | 10.06 | 4.61 | OPERATIONAL |
| WIND CODE | 221 | 1311 | 10.06 | 8.82 | IMMEDIATE OCCUPANCY |
| WIND TUNNEL | 248 | 1169 | 10.06 | 10.05 | LIFE SAFETY |
| E – VALUE | 214 | 1354 | 9.893 | 8.82 | IMMEDIATE OCCUPANCY |

DRIFT COMPARISON WITH & WITHOUT DAMPERS

| Comparison of Peak Displacements at Various Levels with and wuthout Dampers | | | | |
|---|------------------------------|--|--|--|
| Approx Ht where Displacements measured in meters | Direction of Displacement | Floor Displacements for Building without Dampers (mm) | Dampers Upto Girder Level -136 Dampers of 200 Tons capacity each (mm) | |
| 75m | Х | 294 | 76 | |
| 150m | Х | 374 | 184 | |
| 200m | Х | 272 | 257 | |
| 304m | Х | 556 | 358 | |
| 75m | Y | 278 | 89 | |
| 150m | Y | 327 | 189 | |
| 200m | Y | 290 | 261 | |
| 304m | Y | 585 | 370 | |

STRUCTURAL PERFORMANCE AS PER DEFINED DRIFT STANDARDS

| BUILDING CONFIGURATION | PEAK DISPLACEMENT IN X - DIRECTION | PEAK DISPLACEMENT IN Y - DIRECTION | STRUCTURAL PERFORMANCE OF BUILDING |
|---|--|--|--|
| WITHOUT ANY DAMPERS | 556 | 585 | LIFE SAFETY |
| WITH 136 DAMPERS UPTO GIRDER LEVEL | 358 | 370 | IMMEDIATE OCCUPANCY |

CONCRETE

HIGH PERFORMANCE CONCRETE

| CONCRETE | USAGE AREAS | DESIRED PERFORMANCE |
|---------------|-----------------------------------|--|
| M:15 | FOR LEVELING PCC | PUMPABLE |
| M:40 SCC | COLUMNS, FLOOR SLABS AND BEAMS | FOR EARLY STRENGTH GAIN REDUCTION IN SIZES AND REBARS |
| M:50 & 60 SCC | COLUMNS, BEAMS, PT FLAT SLAB | TRANSFER OF LOAD THROUGH FLOOR, EARLY STRENGTH GAIN, REDN IN SIZES AND REBARS |
| M:60 SCC | 9 m DEEP TRANSFER GIRDERS | SELF COMPACTING, EARLY STRENGTH GAIN |
| M:80 SCC | COLUMNS, WALLS | TO ADDRESS COMPACTION PROBLEMS |

Post Tensioning of slabs



Voided Slab – Rebar work in progress



Column Cages















2008

ANTI

Pre-engineered Column Formwork















Post Tensioning of Transfer Girders



HIGH PERFORMANCE CONCRETE

Normal / vibrated concrete **Retarded Concrete** Surface retarders to avoid cold joints Surface retarders to facilitate green cutting Foam concrete for filling in sunken areas **Temperature controlled concrete** Containing heat of hydration for 72 hours to avoid shrinkage cracks Use of curing compounds **Online NDT** Core testing for segregation Fibers for water repelling properties for underground elements Fibers for shrinkage control **Pre construction mock up test**

CONCRETE INFORMATION

DEVELOPMENT OF HIGH PERFORMANCE CONCRETES

- M:60, M:80 CONCRETES
- AGGREGATE IMPORTANCE
- ADMIXTURE IMPORTANCE
- SELF COMPACTING CONCRETE

- FOAM CONCRETE
- LIGHT WEIGHT CONCRETE BLOCKS
- LIGHT WEIGHT STRUCTURAL CONCRETE

CONCRETE INFORMATION

M:80 SCC

| Target strength | : | 90 N/sq.mm. |
|-------------------------|---|--------------|
| Free water cement ratio | : | 0.225 |
| Cement content | : | 450 kg |
| Fly Ash | : | 168 kg/ cu.m |
| Micro silica | : | 23 kg / cu.m |

Alco Fine was also used at a later stage when it was introduced as a new material in the market.

CONCRETE INFORMATION



Self Compacting Concrete



CONCRETE PREPARATIONS

On site concrete batching plants Fixed concrete pipelines Temperature monitoring and control Admixture dosage control **Fogging system installed Chilled water system installed** Site laboratory established Mock up studies

COVERED BATCHING PLANT









EXPERIENCE OF HIGH GRADE CONCRETE

POSITIVE POINTS

- Consistency was not a problem
- Expected strengths enabled gravity column size reduction
- Enabled early pre-stressing
- SCC ensured integral concrete

EXPERIENCE OF HIGH GRADE CONCRETE

- **PRECAUTIONARY POINTS**
- Extraordinary quality control in production and placement
- Segregation
- Admixture floating to top
- Heat of hydration
- Brittleness
- Bursting cube failure

EXPERIENCE OF HIGH GRADE CONCRETE

- PRECAUTIONARY POINTS
- Low E values
- Slurry too hard to chip at construction joints
- Could not afford mistakes or non-achievement of strength
- Extremely sturdy formwork

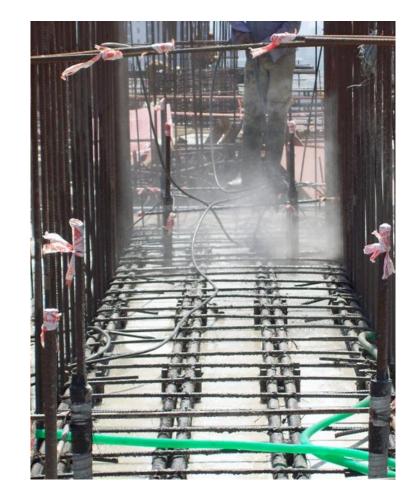




FOGGING MACHINE

HUMIDITY CONTROL







Green Cutting of Concrete



Meva Modulur Formwork and Staging



Slabs





Columns



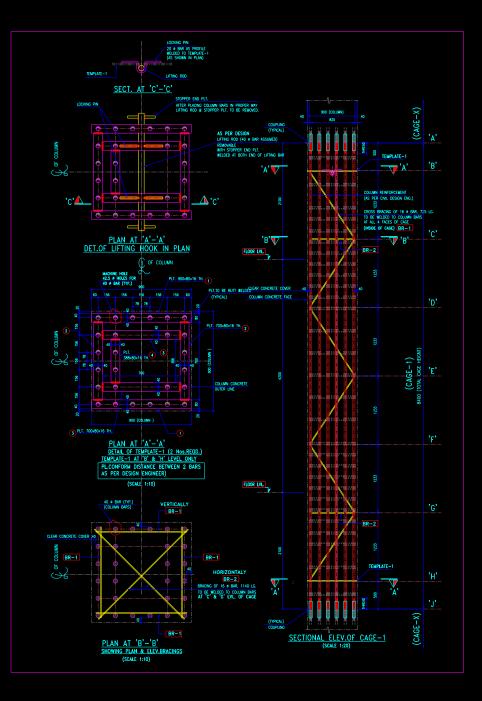
Staging

ADMIXTURE SLURRY FLOATATION AT CONSTRUCTION JOINT



STRUCTURAL PERFORMANCE COMPARISION

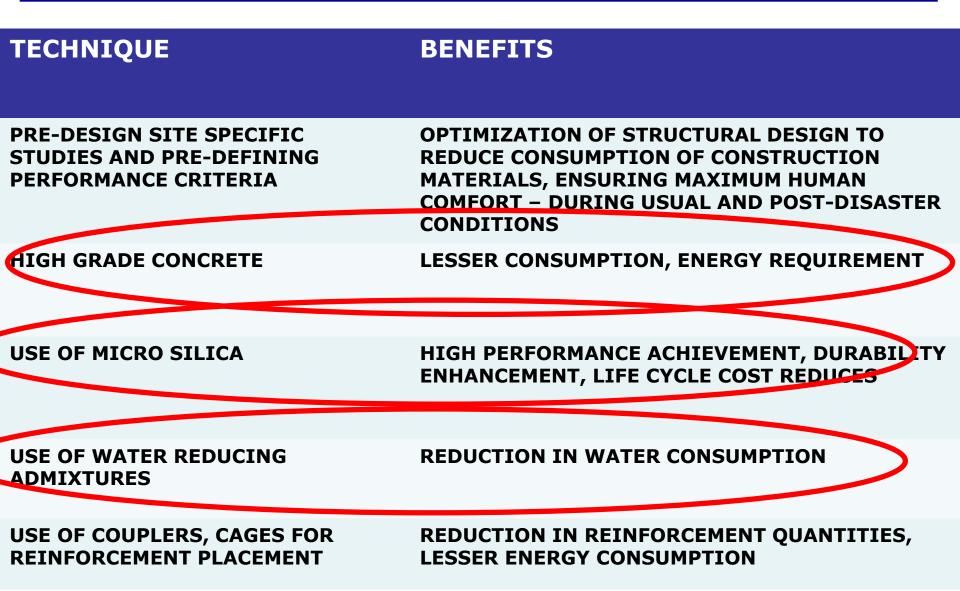
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Surface Finish from Pre-engineered Formwork



MODERN TECHNOLOGIES LINKED TO SUSTAINABILITY CONCEPT



MODERN TECHNOLOGIES LINKED TO SUSTAINABILITY CONCEPT

| TECHNIQUE | BENEFITS |
|-------------------------------|--|
| USE OF DAMPERS | ENHANCING THE PERFORMANCE OF THE BUILDING, REDUCTION IN STRUCTURAL SIZES LEADING TO REDUCED CONSUMPTION OF CONSTRUCTION MATERIALS |
| HEAVY DUTY EQUIPMENT | SHORTER CONSTRUCTION TIME, LESS ESTABLISHMENT COST, CONSUMPTION OF POWER AND WATER |
| USE OF CURING COMPOUNDS | REDUCTION IN WATER CONSUMPTION DURING CONSTRUCTION |
| USE OF LIGHT WEIGHT MATERIALS | REDUCTION IN MEMBER SIZES, ECONOMY, REDUCED CONSUMPTION |



ESTIMATED MATERIAL CONSUMPTION

| ELEMENT | CONCRETE | REINF | KG/CU.M | |
|---|----------|-------|---------|--|
| Foundation | 15350 | 3500 | 228 | |
| Retaining Walls | 2406 | 500 | 208 | |
| Slabs and Beams below Girder | | | | |
| Columns below Girder | 62347 | 10721 | 172 | |
| Parapets, stairs, moats above girder | | | | |
| | | | | |
| Girders | 12852 | 5000 | 389 | |
| | | | | |
| Slabs and Beams above Girder | 63509 | 10925 | 172 | |
| Columns above Girder | 34388 | 10316 | 300 | |
| Parapets, stairs, moats above girder (assumed) | 6350 | 635 | 100 | |
| | | | | |
| Structures above terrace (assumed) | 1000 | 100 | 100 | |
| Total | 198200 | 41697 | 210 | |

CURRENT STATUS

